



DALLAS STEEL DRUMS, INC.

A Subsidiary of Curtis Thomas Investments, Inc.

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PACKAGING CLOSURE INFORMATION

CLOSURE SPECIFICATIONS FOR TIGHT HEAD 55 G DRUMS

TIGHT HEAD DRUMS PLUGS MUST BE TORQUED TO THE FOLLOWING:

- | | |
|---------------------------|-----------------------|
| | <u>150 kPa</u> |
| A) 2" NPS AND 2" BUTTRESS | 35 FT LBS |

Note: Closures must have gaskets to seal.

CLOSURE SPECIFICATIONS FOR OPEN HEAD DRUMS

CLOSE AND SECURE LID WITH LOCKING RING - ATTACH HOLDING PIN FOR HANDLE TO KEEP RING CLOSED.

OPEN HEAD PLUGS MUST BE TORQUED AT FOLLOWING:

- A) 2" NPS AND 2" BUTTRESS - 20 FT LBS
- B) 3/4" NPS - 9 FT LBS

Note: closures must have gaskets to seal

CLOSURE SPECIFICATIONS FOR 275 /330 G IBC'S

FILL PORT CAP AND VALVE MUST BE TORQUED TO THE FOLLOWING:

- A) 6" FILL PORT CAP - 100 FT LBS
- B) 2" plug in 6" fill port cap must be torque to 15 ft lbs.

(DSD does not recommend that you remove this plug. Filling should be done through the 6" opening)

Note: caps, valves, and plugs must have gaskets to seal.