



Pail Closure Instructions

Closure Instructions (Regrind):

To close, seat cover on top of container. Rotate lid clockwise to ensure threaded contact is a minimum of 90 degrees. Continue rotating until lid is fully tightened. Inspect lid after application to confirm it is properly seated.

Closure Instructions (New Generation):

To close, seat lid on top of pail (Marked **MM** on outside bottom of pail). Rotate lid clockwise until the small window by the trigger (see Ill. 1) is located to the left of the UN mark (see Ill. 3) on the side of the pail & continue rotating until the lid is fully tightened (see Ill. 5). Inspect lid after application to confirm it is properly seated.

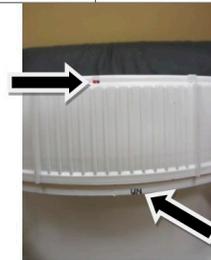
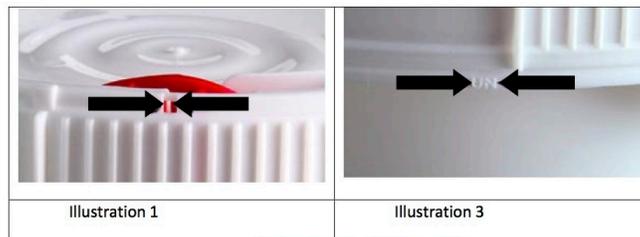


Illustration 5 – Example of lid fully tightened, gasketed pail, window to left of UN mark.

Closure Instruction (Snap Top M2):

1. When user deems pail is ready to be closed, place on a level surface to apply cover.
2. When using a *pneumatic press* to close the pails: Center the pail & lid under the press. Apply a minimum of 80 psi from a regulated air supply to the lid. Inspect lid after application to confirm it is properly seated.
3. When using a *rubber mallet* to close the pails: Center the lid on the pail. Hammer the cover into place by striking cover in the center of the cover's outer ring. Strike cover until it snaps onto the rim of the pail. For best results, strike cover starting at 12 o'clock position, then 6 o'clock, then 3 o'clock and 9 o'clock. Continue to hammer the cover into place 360 degrees, until the cover is evenly seated all the way around the pail. Inspect lid after application to confirm it is properly seated.

CLOSURE INSTRUCTIONS FOR:

Life Latch® Liquid Containers

Identification of Packaging:

This packaging is UN certified for both liquid and solid hazardous materials. For LIQUIDS, only the 5 gallon Life Latch ® Liquid container is UN certified, and it must contain the following gasket:

Lid Size	Gasket Material	Gasket Length	Gasket Diameter	Spout Options
5.0 Gallon	Closed cell Neoprene	36.938"-38.445"	.260"-.340"	Sonically welded Polyethylene American Flange spout #BUB0380000N0112 with 1.50" opening, 2.50" total fitting.

This package type is identified by:

Size	Pail ID Number	Matching Lid ID number	Lid Diameter(ref only, measured at bottom)
5.0 Gallon Liquid Screw Top	11395	11396	13.053"





MANUFACTURER'S NOTIFICATION FOR M & M INDUSTRIES, INC. UN/DOT PACKAGING FOR HAZARDOUS SOLIDS/LIQUIDS

General Information:

At M&M Industries, we understand your goal to safely transport your valuable products along roads and highways. You want to provide your customers with value while keeping their trust. While we are legally bound to provide you with the following information, M&M Industries also wants you to know we value your endeavor and want to help you reach your goal, everyday.

Under the **U.S. Department of Transportation's Title 49CFR** it is the **Shipper's Responsibility** to determine that the packaging or container is an authorized packaging, including all part 173 requirements. The selected packaging must be properly assembled for transportation in accordance with the manufacturer's notification. **Please do all testing and research necessary to ensure that you have selected the proper M & M Industries container for use with your product.**

To meet UN/DOT Standards, this package must be properly closed for shipment. At the time of transfer, the packaging does not meet the UN standard because it is disassembled. Only when assembled as specified in the closure instructions below, and using the components described herein, is this packaging certified to meet the UN standard. Failure to follow the closure instructions or substituting package components with components other than those identified in the following paragraph will render the UN/DOT Certification invalid.

A copy of the manufacturer's notification, including closure instructions, must be made available for inspection by a representative of the Department of Transportation upon request for at least 90 days once the package is offered to the initial carrier for transportation in commerce, as of this time (March 2015). However, M&M Industries recommends that you retain these documents for a minimum of 365 days after the package is offered for shipment. The current record retention requirements are subject to change and are found in 49CFR 173.22(a)(4), <http://www.ecfr.gov>

M&M Industries takes superb pride in our Quality Assurance program and systems. However, even with our very best efforts, fittings on covers / pails can become damaged or shift during transportation or storage after leaving our facility. M&M Industries recommends that fillers/offerors take all steps deemed necessary to check the fittings on each pail / cover, to meet your quality standards. An example of this is a screw cap on a cover that may vibrate or back off during transportation. The offeror of a hazardous material may be open to liability if they do not take the necessary precautions. Should you have any questions, please contact customer service at **(800) 331-5305**.

UN Markings for Life Latch® Liquid Containers:

An appropriate UN marking must be maintained for each M&M Industries container design. The UN markings for M&M Industries **Life Latch® Liquid** containers are listed below.

5.0 Gallon Liquid Pail	1H2/Y30/S (for solids)
	1H2/Y1.5/30 (for liquids)

In accordance with the U.S. Department of Transportation's Title 49CFR, Section 178.2, manufacturers of U.N. Standard/DOT Specification packages are required to notify in writing each person to whom that packaging is transferred of all requirements in this part not met at the time of transfer, and with information specifying the type(s) and dimensions of the closures, including gaskets and any other components needed to ensure that the packaging is capable of successfully passing the applicable performance tests. This information must include any procedures to be followed, including closure instructions for inner packagings and receptacles, to effectively assemble and close the packaging for the purpose of preventing leakage in transportation.

Specifically, the following items pertain to the **Life Latch® Liquid** containers:

- **Life Latch® Liquid** containers are certified to the UN/DOT performance oriented packaging standards and are marked with the appropriate UN markings on the container.
- The **Life Latch® Liquid** pail must always be used with the correct **Life Latch® Liquid** lid in order to meet the UN/DOT performance oriented packaging standards.
- **Life Latch® Liquid** containers **are not** UN certified for air transportation.

CLOSURE INSTRUCTIONS FOR SOLIDS and LIQUIDS:

Only the 5 Gallon Life Latch® Liquid style container with GASKETED lid is UN certified for liquid hazardous materials. Package components required:

- Appropriately marked UN/DOT certified M&M Industries Pail, gasketed 5 gallon
- Matching lid size with handle attached

To close: Seat lid on top of pail (engraved MM on bottom of pail). Rotate lid counter-clockwise until the lid drops down over the threads, once the lid drops over the threads rotate cover clockwise a complete 360 degrees, the square symbol on the bottom outside of the cover should pass the numbers on the side of the pail by a minimum of .500". For ease of application, use the built in hand lever on the cover. **Inspect lid after application to confirm it is properly seated.**

